Pathogens of Concern

and control methods for various product categories

(Including examples of foods that may need to be evaluated for time/temperature control needs for safety)

Product Category (Examples of possible food for evaluation)	Pathogens of Concern	Type of Process Control (Alone and in Combination)
Meats and poultry (fermented sausage)	Clostridium botulinum5 and Clostridium perfringens, Salmonella spp., enterohemmorrhagic Escherichia coli, Camplylobacter jejuni, Yersinia enterocolitica, Staphylococcus aureus, Listeria monocytogenes	Time/temperature, pH, aw, preservatives, moisture protein ratio, fermentation, heat processing
Fish and seafood (smoked fish)	Vibrio vulnificus, Vibrio parahaemolyticus, Vibrio cholerae, C. botulinum5, L. monocytogenes, Salmonella spp., Shigella spp., S. aureus	Time/temperature, harvest site control, fermentation, pH, aw, water-phase salt, preservatives, drying, salting
Fruits and vegetables (peeled carrots)	Salmonella spp., Shigella spp., enterohemmorrhagic E. coli, L. monocytogenes, Bacillus cereus, C. botulinum5, Y. enterocolitica	Production control (Good Agriculture Practices), time/ temperature, cooking, preservation techniques
Cereal grains and related products (fresh pasta, focaccia bread)	Salmonella spp., S. aureus, B. cereus, C. botulinum5	Cooking, aw, pH, preservatives, time/temperature
Fats, oils & salad dressings (garlic-in-oil)	S. aureus2, Salmonella spp.2, B. cereus2, C. botulinum2	pH, aw, salt
Butter and margarine (light salted butter)	S. aureus, L. monocytogenes, Y. enterocolitica	Production/raw ingredient quality control, moisture droplet size in the water-in-oil emulsion, water phase salt, aw
Sugars and syrups (light maple syrup)	C. botulinum3	aw, acidification (light syrups)
Eggs and egg products (merengue)	Salmonella spp.4, L. monocytogenes4	Production control, cooking/ pasteurization, time/temperature
Milk and milk products (yogurt)	L. monocytogenes4, enterohemmorrhagic E.	Production control, time/ temperature, cooking/ pasteurization, aw, preservatives
Cheese and cheese products (Natural Swiss cheese)	Salmonella spp.4, L. monocytogenes4, enterohemmorrhagic E.	Production control, moisture content, aw, pasteurization, preservatives, pH
Combination products (cheese with vegetable pieces, pumpkin pie, stuffed pastry)	Variable, based on raw materials and processing	Variable, based on raw materials and product

^{*}Full text available at www.fda.gov/Food/FoodScienceResearch/SafePracticesforFoodProcesses/ucm094147.htm

