

HACCP Plan Validation Checklist (except ROP)

CCP: Hazard Analysis and Flow Chart

The documents written to support Principle #1 of HACCP are some of the most critical and demanding documents in the written plan. Under Principle #1, the following need to be included in a logical order:

- Name of the food product and the special process for which the HACCP plan is being submitted.
- Is a variance request included? Is sufficient data provided to support the request?
- Detailed formulation and complete list of ingredients.
- Packaging and food contact materials, if used. Show that all are approved for food use. Is package ROP?
- Facility layout and information on whether a dedicated workspace is provided to conduct the special process.
- Copy of labeling-Check for any required warning concerning temperatures or shelf-life and disposal of food.
- Hazard analysis.
- Intended use of product/institutional use/HSP?
- How it will be sold or served, including package size.
- Shelf-life.
- A detailed flow chart showing the holding and preparation of the food product from receiving raw ingredients through packaging and any subsequent distribution. Flow chart should include each specific step and should include cooking, filling and specific temperatures, times, pH or other hurdles that are designed to control food hazards.

Principle #2 of HACCP: Establish Critical Control Points

The following should be provided for you to review:

- A description of the pertinent hazards associated with this food and special process.
- Critical control points (**CCPs**) on the flow chart that are designed to control hazards associated with the food.
- Description of how the **CCP** will control the pertinent hazards and specific reference information source.

Principle #3 of HACCP: Establish Critical Limits

- A **CL** must be provided for each **CCP**.
- Is the critical limit correct based on Food Code?
- Can the **CL** be measured? How?
- Will this **CL** control the hazard(s)?

Principle #4 of HACCP: Establish Monitoring Procedures

The following should be provided.

- List of items to be monitored. The list will vary somewhat depending upon the special process.
- Forms or checklists used for monitoring each item.
- Who will monitor the item? When will it be monitored and how often?
- Examples of items that might be monitored: sanitation, pH, aw, calibration of equipment, temperatures, recipe (each batch), corrective actions, employee training, plan verification and review, HACCP revisions-changes in the recipe or protocols, receiving, food disposal, other.

- Indicate if monitoring is an OBSERVATION or a MEASUREMENT.
- Is instrument calibrated?
- Is employee training documented?
- How will records for continuous monitoring be provided? (example: cook chill/drying meat/ fermenting).

Principle #5 of HACCP: Establish Corrective Actions

The following should be provided:

- Have a specific corrective action for each **CCP** that is out of compliance.
- Who will be responsible for the corrective action?
- How will each occurrence be documented?
- Plan for food disposal when necessary (SOP).
- Does the established monitoring plan identify all deviations?

Principle #6 of HACCP: Establish Record Keeping Procedures

The following should be provided:

- Where are records stored in the establishment?
- How long will records be kept?
- Specify records to be kept.
- Plan revision schedule.
- Where are SOP and SSOP Records? Employee training records, monitoring records location?

Principle #7 of HACCP: Establish Verification Procedures

The following should be provided:

- WHO is responsible for verification?
- What is the procedure for verification and the frequency?
- What will be verified? Will records also be verified?
- Will the verification confirm that established procedures are followed?
- Will the verification be documented in writing and any actions taken recorded?
- Is the HACCP system reviewed annually to keep information up to date?
- Is there a statement regarding sending notification of changes in process or HACCP plan to the regulatory authority?



